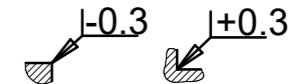


Machined from stocking pipe
according to UNI EN 10210-2
Diameter = 330 mm
Thickness = 20 mm

Edge without dimension according to DIN ISO 13715



(Ra 6.3)

ISO 13920 Welded Construction		
ISO 2768 General Tolerance		
TS 12708 Steel Casting		
<1000	6,0	0,8
<630	4,0	0,7
<400	3,0	0,6
<250	3,0	0,4
100	2,0	0,3
40	1,5	0,2
L mm	Raw	Form
Nom. Size	Class	
<4000	2,0	0,4
<2000	1,2	0,4
<1000	0,8	0,3
<400	0,5	0,3
30-120	0,3	0,2
2-30	0,2	0,1
L mm	m ±	K ±
Nom. Size	Class	
>20000	9,0	8,0
<20000	8,0	7,0
<16000	7,0	6,0
<12000	6,0	5,0
<8000	5,0	4,0
<4000	4,0	3,0
<2000	3,0	2,0
<1000	2,0	1,5
<400	1,0	1,0
30-120	1,0	0,5
2-30	1,0	0,5
L mm	A ±	E ±
Nom. Size	Class	

Technical Specifications					
Technical Document No.					
Fixture/Mould Asset ID.					
Coating/Heat Tre./Roughness		R01	Resim güncellenmiştir.	17.07.2024	T.ŞABA
Paint/Color		Mod. No	Modification Description	Date	Sign

Item No	Designation Name of Item	Qty.	Standard Identification No Company	S355J2H EN 10210	19.5
	ISO 21920-1	ISO 8015	ISO 2553	General Tol.	ISO 2768
	EN 15085-2 Certification Level		CL1 <input type="checkbox"/> CL2 <input type="checkbox"/> CL3 <input type="checkbox"/>	Weld Prod.	ISO 13920
				Cast Steel	TS 12708
	Approved	P.FARINA		Scale	
	Checked	M.BORLO		1 : 5	
	Prepared	E.PINTUS			
			Pipe		
	Date:	Parts List No:	EM20.24.03.51004		
			Sheet: 1/1	Size:A3	Rev:01